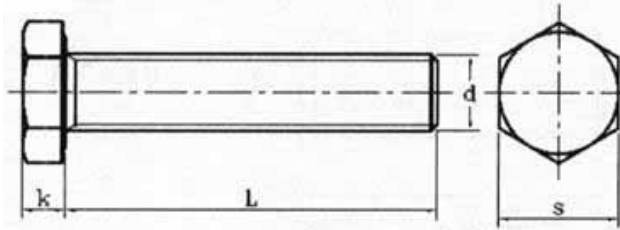




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ISO 4018-1999 HEXAGON HEAD BOLT--Grade C



dimensions in mm

Thread d	Pitch P	k		s	
		max	min	max	min
M5	0.80	3.875	3.125	8	7.64
M6	1.00	4.375	3.625	10	9.64
M8	1.25	5.675	4.925	13	12.57
M10	1.50	6.85	5.95	16	15.57
M12	1.75	7.95	7.05	18	17.57
M14	2.0	9.25	8.35	21	20.16
M16	2.0	10.75	9.25	24	23.16
M18	2.5	12.40	10.60	27	26.16
M20	2.5	13.40	11.60	30	29.16
M22	2.5	14.90	13.10	34	33
M24	3	15.90	14.10	36	35
M27	3	17.90	16.10	41	40
M30	3.5	19.75	17.65	46	45
M33	3.5	22.05	19.95	50	49
M36	4	23.55	21.45	55	53.8
M39	4	26.05	23.95	60	58.8
M42	4.5	27.05	24.95	65	63.1
M45	4.5	29.05	26.95	70	68.1
M48	5	31.05	28.95	75	73.1
M52	5	31.75	31.75	70	68.1
M56	5.5	36.25	33.75	85	82.8
M60	5.5	36.75	36.75	90	87.8
M64	6	41.25	38.75	95	92.8

$$V=0.87s^2k+0.79D_0^2L-0.000728s^3$$